

Product Name: ETHYLENE

Company : Bandar Imam Petrochemical Company-Faravaresh.

SDS NO : S.E.1962.2

Unit: OL

Section 1: Identification

| | | | | |
|--|----------------------------|---|-----------------|--|
| Product Name: Ethylene | Other Name: ethane. | | | |
| Chemical name: C ₂ H ₄ | CAS NO: 74-85-1 | UN NO: 1962 | Class: 2 | |
| Identified Uses: Industrial and professional. Test gas/Calibration gas. Laboratory use. Chemical reaction / Synthesis. Use as a fuel. Polymer production. Perform risk assessment prior to use. | | | | |
| Telephone & Telefax: 0615225-2300 , 2311 | | Address Email : dmoffice@bipc.org.ir | | |
| Emergency phone number: 2222-125-119 / 2242-115. | | | | |

Section 2: Hazard(s) Identification

| | | | |
|--|-------------------------|----------------|------------|
| Classification of the substance or mixture: Flammable gases, Gases under pressure, Liquefied gas. | | | |
| Label elements: Classification according to Regulation (EC) No. 1272/2008 [CLP] | Hazard pictogram | | |
| | | | |
| | Flammable | compressed gas | Irritation |

Hazard statements: Extremely flammable gas. Contains gas under pressure; may explode if heated. May cause drowsiness or dizziness.

Precautionary statements

Prevention: Do not breathe gas, vapours. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Response: Leaking gas fire: Do not extinguish, unless leak can be stopped safely. In case of leakage, eliminate all ignition sources. IF INHALED : Remove person to fresh air and keep comfortable for breathing. Get immediate medical advice / attention.
Storage: Store in a well-ventilated place.
Other hazards: Contact with liquid may cause cold burns/frostbite.

Section 3: Composition/Information on Ingredients

Substances:

| Name | Formula | CAS NO | Concentration% | Classification |
|----------|-------------------------------|---------|----------------|---|
| Ethylene | C ₂ H ₄ | 74-85-1 | <= 100 % | Flammable gases, Gases under pressure, Liquefied gas. |

Contains no other components or impurities which will influence the classification of the product.

Mixtures: Not established.

Section 4: First-Aid Measures

Description of first aid measures
inhalation: Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.
skin contact : In case of frostbite spray with water for at least 15 minutes. Apply a sterile dressing. Obtain medical assistance.
eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes.
swallowing: Ingestion is not considered a potential route of exposure.
Most important symptoms and effects, both acute and delayed: In low concentrations may cause narcotic effects. Symptoms may include dizziness, headache, nausea and loss of co-ordination. Refer to section 11.
Indication of any immediate medical attention and special treatment needed: Obtain medical assistance.

Section 5: Fire-Fighting Measures

Extinguishing Media
Suitable extinguishing media: Water spray or fog. Dry powder.
Unsuitable extinguishing media: Carbon dioxide. Do not use water jet to extinguish.
Special hazards arising from the substance or mixture: Exposure to fire may cause containers to rupture/explode.
 Hazardous combustion products: Carbon monoxide.
Advice for firefighters
Specific methods: Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. If possible, stop flow of product. Use water spray or fog to knock down fire fumes if possible. Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire. Move containers away from the fire area if this can be done without risk.
Special protective equipment for firefighters: Wear gas tight chemically protective clothing in combination with self contained breathing apparatus.

Section 6: Accidental Release Measures

Personal precautions ,protective equipment and emergency procedures



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Advice for non-emergency personnel: Try to stop release. Evacuate area. Monitor concentration of released product. Consider the risk of potentially explosive atmospheres. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Eliminate ignition sources. Ensure adequate air ventilation. Act in accordance with local emergency plan. Stay upwind.

Advice for emergency responders: Protective equipment see section 8.

Environmental precautions: Try to stop release.

Methods and materials for containment and cleaning up: Keep area evacuated and free from ignition sources until any spilled liquid has evaporated (ground free from frost).

Reference to other sections: See also sections 8 and 13.

Section 7: Handling and Storage

Precautions for safe handling

- **Safe use of the product:** The product must be handled in accordance with good industrial hygiene and safety procedures. Only experienced and properly instructed persons should handle gases under pressure. Consider pressure relief device(s) in gas installations. Ensure the complete gas system was (or is regularly) checked for leaks before use. Do not smoke while handling product. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt. Avoid suck back of water, acid and alkalis. Assess the risk of potentially explosive atmospheres and the need for explosion-proof equipment. Purge air from system before introducing gas. Take precautionary measures against static discharge. Keep away from ignition sources (including static discharges). Consider the use of only non-sparking tools. Do not breathe gas. Avoid release of product into atmosphere. Ensure equipment is adequately earthed.
- **Safe handling of the gas receptacle:** Refer to supplier's container handling instructions. Do not allow backfeed into the container. Protect cylinders from physical damage; do not drag, roll, slide or drop. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Keep container valve outlets clean and free from contaminants particularly oil and water. Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to transfer gases from one cylinder/container to another. Never use direct flame or electrical heating devices to raise the pressure of a container. Do not remove or deface labels provided by the supplier for the identification of the cylinder contents. Suck back of water into the container must be prevented. Open valve slowly to avoid pressure shock.

Conditions for safe storage, including any incompatibilities

Observe all regulations and local requirements regarding storage of containers. Containers should not be stored in conditions likely to encourage corrosion. Container valve guards or caps should be in place. Containers should be stored in the vertical position and properly secured to prevent them from falling over. Stored containers should be periodically checked for general condition and leakage. Keep container below 50°C in a well ventilated place. Store containers in location free from fire risk and away from sources of heat and ignition. Keep away from combustible materials. Segregate from oxidant gases and other oxidants in store. All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere.

Hygiene measures: -

Specific end use(s):None.

Section 8: Exposure Controls/Personal Protection

Engineering measures

- **Appropriate engineering controls:** Provide adequate general and local exhaust ventilation. Product to be handled in a closed system. Systems under pressure should be regularly checked for leakages. Ensure exposure is below occupational exposure limits (where available). Gas detectors should be used when flammable gases/vapours may be released. Consider the use of a work permit system e.g. for maintenance activities.
- **Individual protection measures, e.g. personal protective equipment:** A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered: PPE compliant to the recommended EN/ISO standards should be selected.
 - **Eye/face protection:** Wear goggles when transfilling or breaking transfer connections. Standard EN 166 - Personal eye-protection - specifications.
 - **Skin protection:**
 - **Hand protection:** Wear working gloves when handling gas containers. Standard EN 388 - Protective gloves against mechanical risk. Wear cold insulating gloves when transfilling or breaking transfer connections. Standard EN 511 - Cold insulating gloves. Neoprene rubber (HNBR).



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- **Other:** Consider the use of flame resistant anti-static safety clothing. Standard EN ISO 14116 - Limited flame spread materials. Standard EN ISO 1149-5 - Protective clothing: Electrostatic properties. Wear safety shoes while handling containers. Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

- **Respiratory protection:** Gas filters may be used if all surrounding conditions e.g. type and concentration of the contaminant(s) and duration of use are known. Use gas filters with full face mask, where exposure limits may be exceeded for a short-term period, e.g. connecting or disconnecting containers. Recommended: Filter AX (brown). Gas filters do not protect against oxygen deficiency. Standard EN 14387 - Gas filter(s), combined filter(s) and full face mask - EN 136. Keep self contained breathing apparatus readily available for emergency use. Self contained breathing apparatus is recommended, where unknown exposure may be expected, e.g. during maintenance activities on installation systems. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

- **Thermal hazards:** None in addition to the above sections.

➤ **Environmental exposure controls:** Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

Section 9: Physical and Chemical Properties

| | | | |
|---|--|--|---------------------------|
| From: Gas. | Melting point/range: -169 °C | Relative density, gas (air=1): 0.975 | PH: Not applicable. |
| Color: colorless. | Boiling point/range: -103 °C | Relative density, liquid (water=1): 0.57 | FLASH POINT: -136 °C |
| Odour: Sweetish. Poor warning properties at low concentrations. | Vapour pressure: Not applicable. | Decomposition temperat:- | AUTOIGNITION TEMP: 440 °C |
| Molar mass: 28 g/mol | Viscosity dynamic: No reliable data available. | Oxidizing properties: none. | LEL (V/V %): 2.8 % |
| Water solubility: 130 mg/l | | Explosive properties:- | UEL (V/V %): 28.6% |

Section 10: Stability and Reactivity

Reactivity: No reactivity hazard other than the effects described in sub-sections below.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can form explosive mixture with air.

Violent reactions possible with: May react violently with oxidants.

Conditions to avoid: Keep away from heat/sparks/open flames/hot surfaces. – No smoking. May decompose violently at high temperature and/or pressure or in the presence of a catalyst. Avoid moisture in installation systems.

Incompatible materials: Air, Oxidisers.

For additional information on compatibility refer to ISO 11114.

Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11: Toxicological Information

| Information on toxicological effects | | Endpoint | Species | Exposure route | Value |
|---|-------------------|---|---------|--|---------|
| OT:- | TLV-TWA: 1000 PPM | LD50 | - | - | - |
| IDLH: 20000PPM | TLV-STEL: 2000PPM | LC50 | Fish | inhalation | 126mg/l |
| Sensitisation: No known effects from this product. | | Carcinogenicity: No known effects from this product. | | Teratogenicity: No known effects from this product. | |

STOT- single exposur: May cause drowsiness or dizziness. In low concentrations may cause narcotic effects. Symptoms may include dizziness, headache, nausea and loss of co-ordination.

Target organ(s) : Central nervous system.

STOT - repeated exposure: No known effects from this product.

Aspiration hazard : Not applicable for gases and gas mixtures.

Further information: -

Section 12: Ecological Information (non-mandatory)

Toxicity:
Classification criteria are not met.
EC50 48h - Daphnia magna [mg/l] : 62.4 mg/l
EC50 72h - Algae [mg/l] : 30.3 mg/l
LC50 96 h - Fish [mg/l] : 126 mg/l

Persistence and degradability: The substance is biodegradable. Unlikely to persist.

Bioaccumulative potential: Not expected to bioaccumulate due to the low log Kow (log Kow < 4). Refer to section 9.

Mobility in soil: Because of its high volatility, the product is unlikely to cause ground or water pollution. Partition into soil is unlikely.

Other adverse effects
Other adverse effects : No known effects from this product.
Effect on the ozone layer: None.
Global warming potential [CO2=1] : 4



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Effect on global warming: Contains greenhouse gas(es). When discharged in large quantities may contribute to the greenhouse effect.


Section 13: Disposal Considerations (non-mandatory)

Waste treatment methods : Contact supplier if guidance is required. Do not discharge into areas where there is a risk of forming an explosive mixture with air. Waste gas should be flared through a suitable burner with flash back arrestor. Do not discharge into any place where its accumulation could be dangerous. Ensure that the emission levels from local regulations or operating permits are not exceeded. Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods. Return unused product in original cylinder to supplier.

List of hazardous waste codes (from Commission Decision 2001/118/EC): 16 05 04 *: Gases in pressure containers (including halons) containing dangerous substances.

Additional information : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Section 14: Transport Information (non-mandatory)

| | | |
|--|---|---|
| Basic shipping description: In accordance with TDG Transport hazard class(es) : Flammable gases. | | Labelling  |
| Proper shipping name: ETHYLENE | UN number: 1962 | Class: 2.1 |
| Packing group : Not established. | Environmentally hazardous: None. | Special precautions for user : P200. |

Special transport precautions :

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.

Before transporting product containers:

- Ensure there is adequate ventilation.
- Ensure that containers are firmly secured.
- Ensure cylinder valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.

Section 15: Regulatory Information

Safety , Health and Environmental regulations / legislation specific for the substance or mixture

EU regulations

Restrictions on use: None.

Seveso Directive : 2012/18/EU (Seveso III): Listed.

National legislation: Ensure all national/local regulations are observed.

Chemical safety assessment: A CSA has been carried out.

Section 16: Other information

Further information

Full text of H-Statements referred to under sections 2 and 3.

H220: Extremely flammable gas.

H280: Contains gas under pressure; may explode if heated.

H336: May cause drowsiness or dizziness.

Training advice: Ensure operators understand the flammability hazard.

Section 8: Personal Protection

Standard EN 943-2: Protective clothing against liquid and gaseous chemicals, aerosols and solid particles. Gas-tight chemical protective suits for emergency teams.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

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Reference:

according to Regulation (EC) No. 1907/2006

DISCLAIMER OF LIABILITY

The information contained herein is based on the present state of our knowledge. It characterises the product with regard to the appropriate safety precautions. It does not represent a guarantee of any properties of the product.